Flin Energy

FlinSlim MPPT Solar Hybrid Inverter

5KVA-48V

USER MANUAL

Version: 1.1

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Table Of Contents

ABOUT THIS MANUAL

Purpose

This manual describes the assembly, installation, operation and troubleshooting of this unit. Please read this manual carefully before installations and operations. Keep this manual for future reference.

Scope

This manual provides safety and installation guidelines as well as information on tools and wiring.

SAFETY INSTRUCTIONS

⚠ **WARNING: This chapter contains important safety and operating instructions. Read and keep this manual for future reference.**

1. Before using the unit, read all instructions and cautionary markings on the unit, the batteries and all appropriate sections of this manual.
2. **CAUTION** --To reduce risk of injury, charge only deep-cycle lead acid type rechargeable batteries. Other types of batteries may burst, causing personal injury and damage.
3. Do not disassemble the unit. Take it to a qualified service center when service or repair is required. Incorrect re-assembly may result in a risk of electric shock or fire.
4. To reduce risk of electric shock, disconnect all wirings before attempting any maintenance or cleaning. Turning off the unit will not reduce this risk.
5. **CAUTION** – Only qualified personnel can install this device with battery.
6. **NEVER** charge a frozen battery.
7. For optimum operation of this inverter/charger, please follow required spec to select appropriate cable size. It's very important to correctly operate this inverter/charger.
8. Be very cautious when working with metal tools on or around batteries. A potential risk exists to drop a tool to spark or short circuit batteries or other electrical parts and could cause an explosion.
9. Please strictly follow installation procedure when you want to disconnect AC or DC terminals. Please refer to INSTALLATION section of this manual for the details.
10. Fuses 1 piece of 200A, 58VDC for 5KVA are provided as over-current protection for the battery supply.
11. GROUNDING INSTRUCTIONS -This inverter/charger should be connected to a permanent grounded wiring system. Be sure to comply with local requirements and regulation to install this inverter.
12. NEVER cause AC output and DC input short circuited. Do NOT connect to the mains when DC input short circuits.
13. **Warning!!** Only qualified service persons are able to service this device. If errors still persist after following troubleshooting table, please send this inverter/charger back to local dealer or service center for maintenance.

INTRODUCTION

This is a multi-function inverter/charger, combining functions of inverter, MPPT solar charger and battery charger to offer uninterruptible power support with portable size. Its comprehensive LCD display offers user-configurable and easy-accessible button operation such as battery charging current, AC/solar charger priority, and acceptable input voltage based on different applications.

Features

- Pure sine wave inverter
- Built-in MPPT solar charge controller
- Configurable input voltage range for home appliances and personal computers via LCD setting
- Configurable battery charging current based on applications via LCD setting
- Configurable AC/Solar Charger priority via LCD setting
- Compatible to mains voltage or generator power
- Auto restart while AC is recovering
- Overload/ Over temperature/ short circuit protection
- Smart battery charger design for optimized battery performance
- Cold start function

Basic System Architecture

The following illustration shows basic application for this inverter/charger. It also includes following devices to have a complete running system:
- Generator or Utility.
- PV modules (option)

Consult with your system integrator for other possible system architectures depending on your requirements.

This inverter can power all kinds of appliances in home or office environment, including motor-type appliances such as tube light, fan, refrigerator and air conditioner.
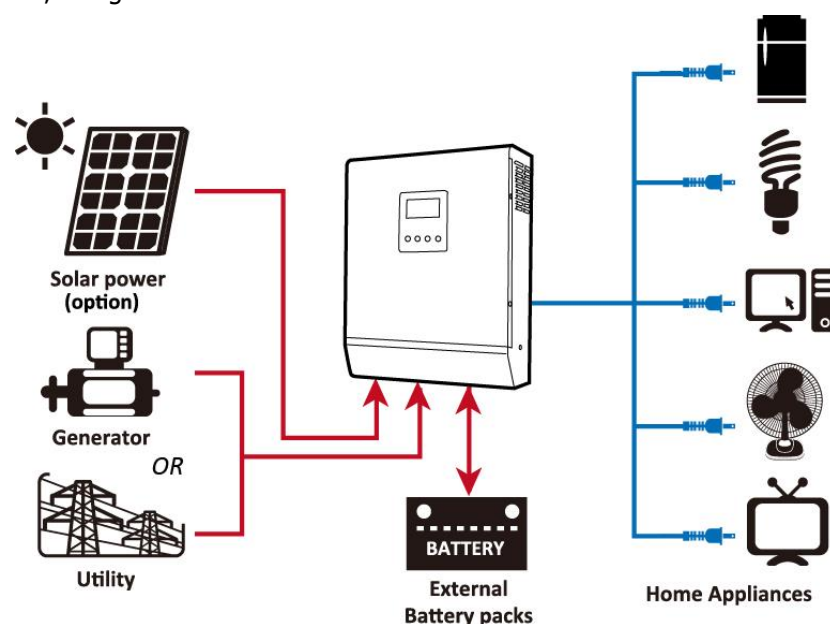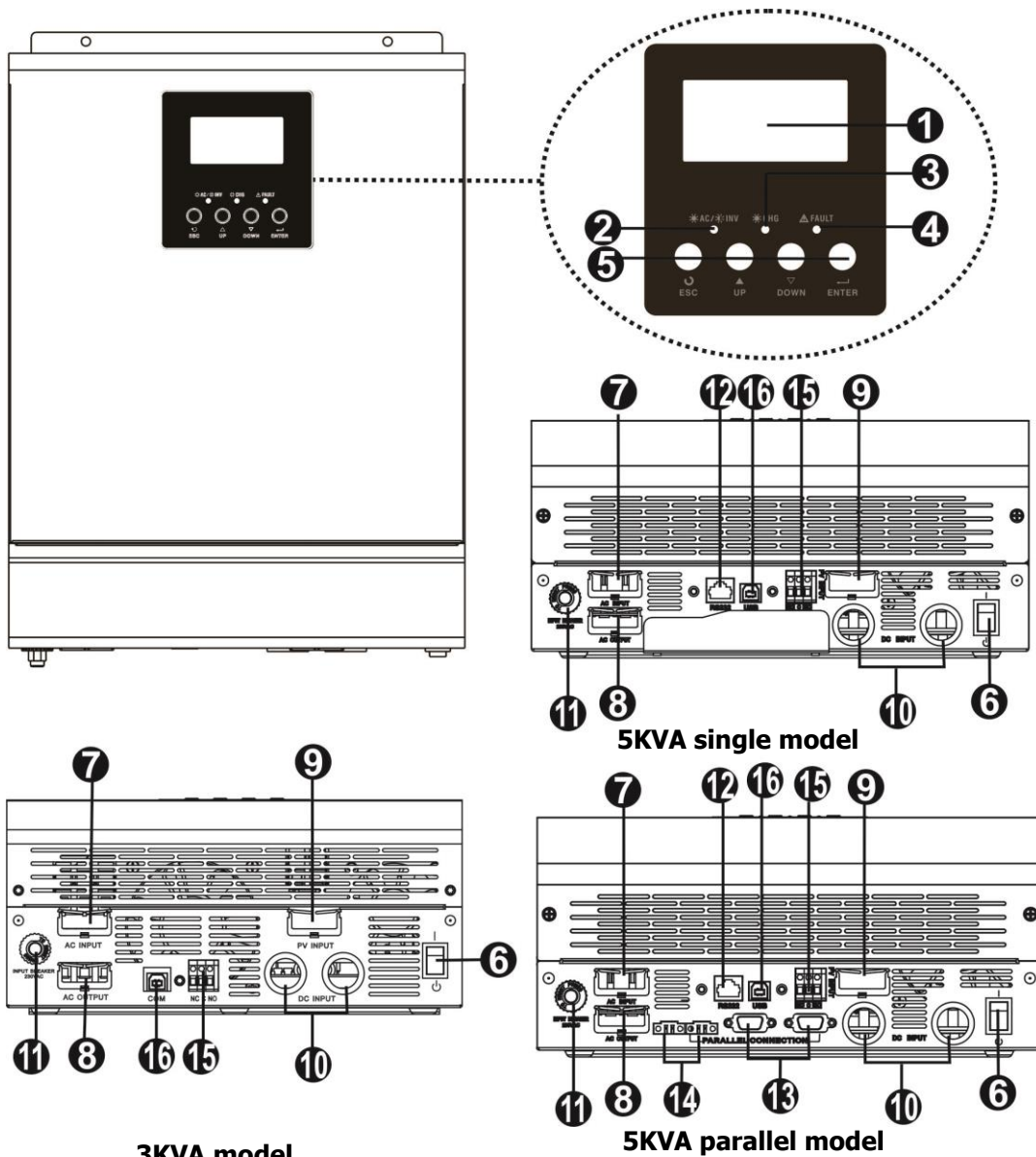

Figure 1 Hybrid Power System

2

Product Overview

5KVA single model

3KVA model

5KVA parallel model

NOTE: For parallel model installation and operation, please check separate parallel installation guide for the details.

1. LCD display
2. Status indicator
3. Charging indicator
4. Fault indicator
5. Function buttons
6. Power on/off switch
7. AC input
8. AC output
9. PV input
10. Battery input
11. Circuit breaker
12. RS232 communication port
13. Parallel communication cable (only for parallel model)
14. Current sharing cable (only for parallel model)
15. Dry contact
16. USB communication port

3

INSTALLATION

Unpacking and Inspection

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items inside of package:

- The unit x 1
- User manual x 1
- Communication cable x 1
- Software CD x 1

Preparation

Before connecting all wirings, please take off bottom cover by removing two screws as shown below.
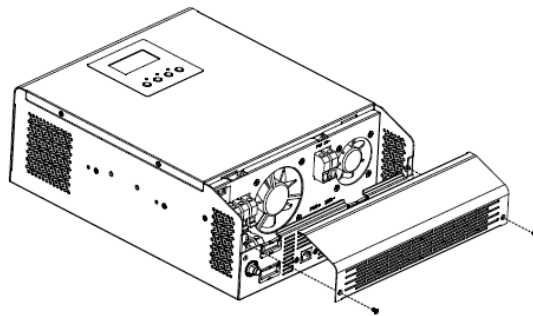
Mounting the Unit

Consider the following points before selecting where to install:

- Do not mount the inverter on flammable construction materials.
- Mount on a solid surface
- Install this inverter at eye level in order to allow the LCD display to be read at all times.
- The ambient temperature should be between 0°C and 55°C to ensure optimal operation.
- The recommended installation position is to be adhered to the wall vertically.
- Be sure to keep other objects and surfaces as shown in the right diagram to guarantee sufficient heat dissipation and to have enough space for removing wires.
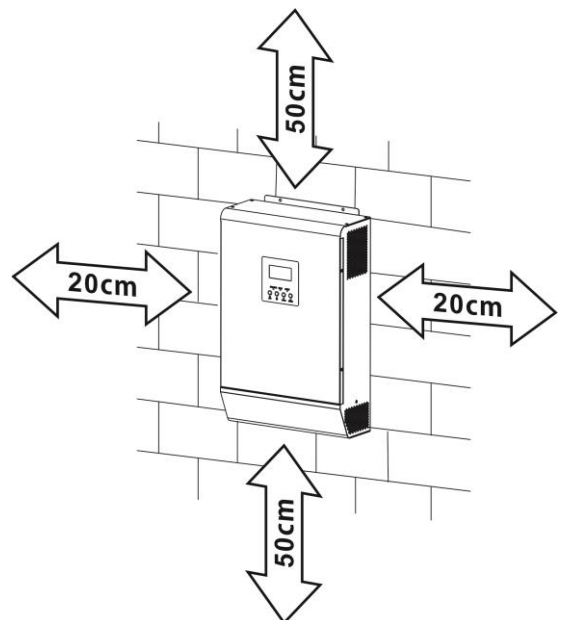
⚠ **SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY.**

Install the unit by screwing three screws. It's recommended to use M4 or M5 screws.

5KVA 48V model
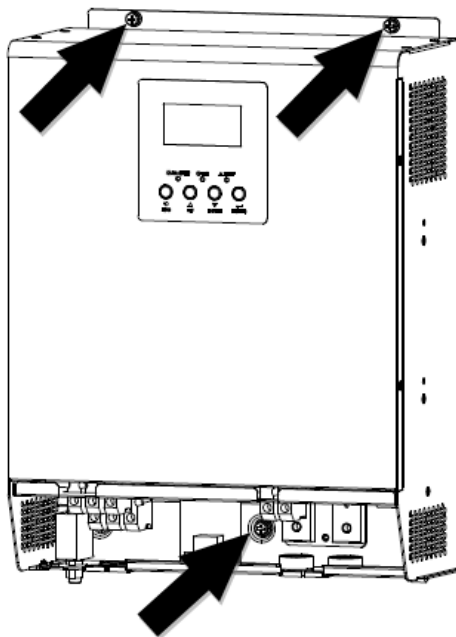
Battery Connection

CAUTION: For safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnect device between battery and inverter. It may not be requested to have a disconnect device in some applications, however, it's still requested to have over-current protection installed. Please refer to typical amperage in below table as required fuse or breaker size.

Ring terminal:

WARNING! All wiring must be performed by a qualified personnel.
WARNING! It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable and terminal size as below.
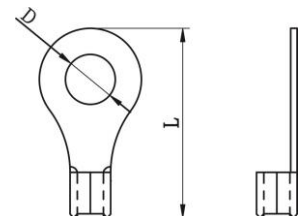
**Recommended battery cable and terminal size:**

Model	Maximum Amperage	Battery capacity	Wire Size	Ring Terminal			Torque value
				Cable mm^2	Dimensions		
					D (mm)	L (mm)	
5KVA	137A	200AH	1*2AWG	38	6.4	39.2	2~ 3 Nm
			2*6AWG	28	6.4	33.2	

5

Please follow below steps to implement battery connection:

1. Assemble battery ring terminal based on recommended battery cable and terminal size.
2. Connect all battery packs as units requires. It's suggested to connect at least 200Ah capacity battery for 5KVA model.

3. Insert the ring terminal of battery cable flatly into battery connector of inverter and make sure the bolts are tightened with torque of 2-3 Nm. Make sure polarity at both the battery and the inverter/charge is correctly connected and ring terminals are tightly screwed to the battery terminals.
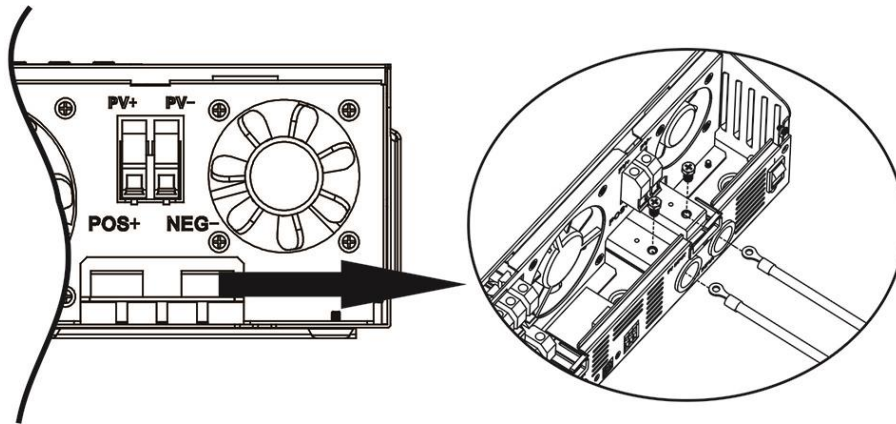
⚠	**WARNING: Shock Hazard** Installation must be performed with care due to high battery voltage in series.

⚠	**CAUTION!!** Do not place anything between the flat part of the inverter terminal and the ring terminal. Otherwise, overheating may occur. **CAUTION!!** Do not apply anti-oxidant substance on the terminals before terminals are connected tightly. **CAUTION!!** Before making the final DC connection or closing DC breaker/disconnector, be sure positive (+) must be connected to positive (+) and negative (-) must be connected to negative (-).

AC Input/Output Connection

CAUTION!! Before connecting to AC input power source, please install a **separate** AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input. The recommended spec of AC breaker is 50A for 5KVA.

CAUTION!! There are two terminal blocks with "IN" and "OUT" markings. Please do NOT mis-connect input and output connectors.

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

Suggested cable requirement for AC wires

Model	Gauge	Torque Value
5KVA	8 AWG	1.4~ 1.6Nm

Please follow below steps to implement AC input/output connection:
1. Before making AC input/output connection, be sure to open DC protector or disconnector first.
2. Remove insulation sleeve 10mm for six conductors. And shorten phase L and neutral conductor N 3 mm.
3. Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws. Be sure to connect PE protective conductor (⏚) first.
   - ⏚ →**Ground (yellow-green)**
   - ⏚ **L→LINE (brown or black)**
   - **N→Neutral (blue)**
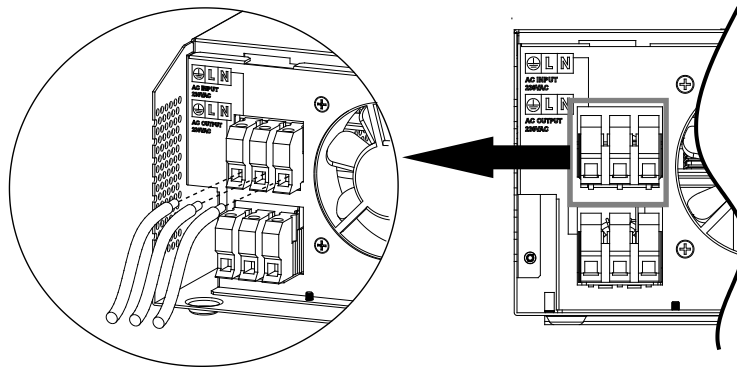
⚠	**WARNING:**
	Be sure that AC power source is disconnected before attempting to hardwire it to the unit.

4. Then, insert AC output wires according to polarities indicated on terminal block and tighten terminal screws. Be sure to connect PE protective conductor (⏚) first.
   ⏚→Ground (yellow-green)
   L→LINE (brown or black)
   N→Neutral (blue)
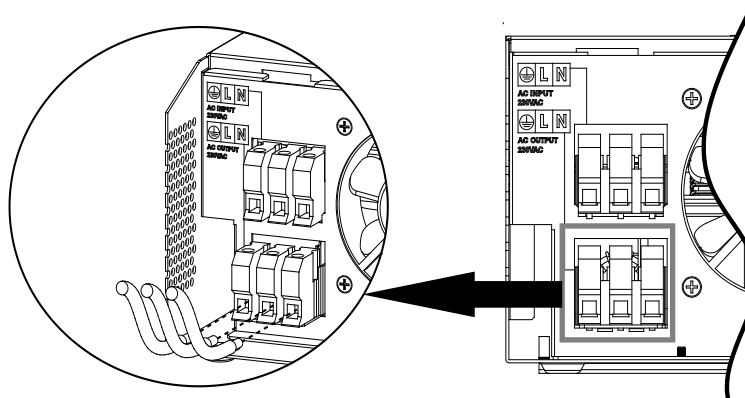
5. Make sure the wires are securely connected.

CAUTION: Important

Be sure to connect AC wires with correct polarity. If L and N wires are connected reversely, it may cause utility short-circuited when these inverters are worked in parallel operation.

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CAUTION: Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits.   If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check manufacturer of air conditioner if it's equipped with time-delay function before installation. Otherwise, this inverter/charger will trig overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air conditioner.

PV Connection

CAUTION: Before connecting to PV modules, please install **separately** a DC circuit breaker between inverter and PV modules.

WARNING! All wiring must be performed by a qualified personnel.
WARNING! It'' very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size as below.

Model	Typical Amperage	Cable Size	Torque
5KVA	80A	6 AWG	1.4~1.6 Nm

PV Module Selection:

When selecting proper PV modules, please be sure to consider below parameters:
1.   Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter.
2.   Open circuit Voltage (Voc) of PV modules should be higher than min. battery voltage.

Solar Charging Mode	
INVERTER MODEL	**5KVA 48V**
Max. PV Array Open Circuit Voltage	145 Vdc
PV Array MPPT Voltage Range	60 ~ 115Vdc
Min. battery voltage for PV charge	34Vdc

Please follow below steps to implement PV module connection:
1.   Remove insulation sleeve 10 mm for positive and negative conductors.
2.   Check correct polarity of connection cable from PV modules and PV input connectors. Then, connect positive pole (+) of connection cable to positive pole (+) of PV input connector. Connect negative pole (-) of connection cable to negative pole (-) of PV input connector.
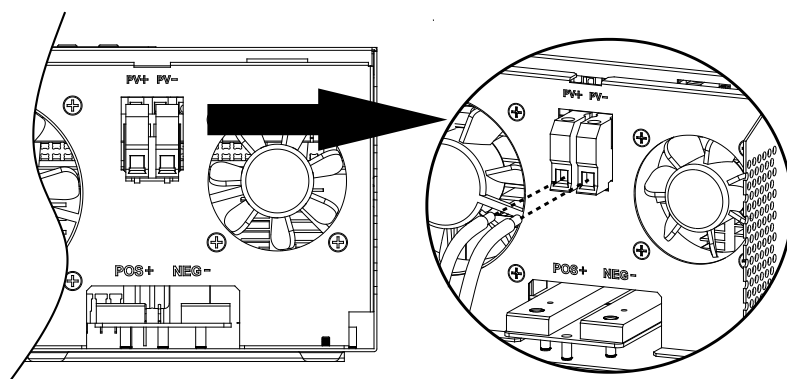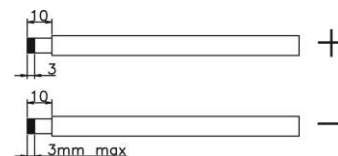
3.   Make sure the wires are securely connected.

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Final Assembly

After connecting all wirings, please put bottom cover back by screwing two screws as shown below.
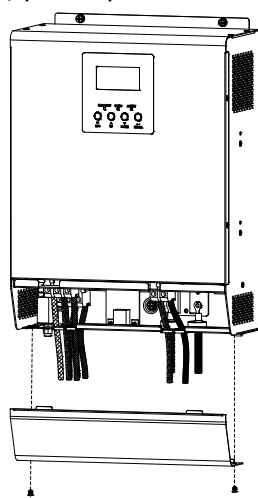
5KVA

Communication Connection

Please use supplied communication cable to connect to inverter and PC. Insert bundled CD into a computer and follow on-screen instruction to install the monitoring software. For the detailed software operation, please check user manual of software inside of CD.
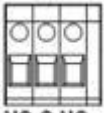
Dry Contact Signal

There is one dry contact (3A/250VAC) available on the rear panel. When program 38 is set as "disable", it could be used to deliver signal to external device when battery voltage reaches warning level. When program 38 is set as "enable" and the unit is working in battery mode, it could be used to trigger the grounding box to connect neutral and grounding of AC output together.

When program 38 is set as "disable" (default setting):

Unit Status	Condition			Dry contact port: NC C NO	
				NC & C	NO & C
Power Off	Unit is off and no output is powered.			Close	Open
Power On	Output is powered from Utility.			Close	Open
	Output is powered from Battery or Solar.	Program 01 set as Utility	Battery voltage < Low DC warning voltage	Open	Close
			Battery voltage > Setting value in Program 13 or battery charging reaches floating stage	Close	Open
		Program 01 is set as SBU or Solar first	Battery voltage < Setting value in Program 12	Open	Close
			Battery voltage > Setting value in Program 13 or battery charging reaches floating stage	Close	Open

9

When program 38 is set as "enable":

| Unit Status	Condition	Dry contact port: NC C NO	
		NC & C	NO & C
Power Off	Unit is off and no output is powered.	Close	Open
Power On	Unit works in standby mode, line mode or fault mode	Close	Open
	Unit works in battery mode or power saving mode	Open	Close

OPERATION

Power ON/OFF
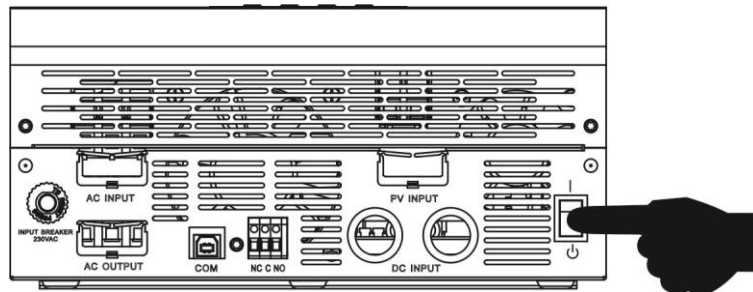
Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch (located on the button of the case) to turn on the unit.

Operation and Display Panel

The operation and display panel, shown in below chart, is on the front panel of the inverter. It includes three indicators, four function keys and a LCD display, indicating the operating status and input/output power information.

LCD display

LED indicators

Function keys
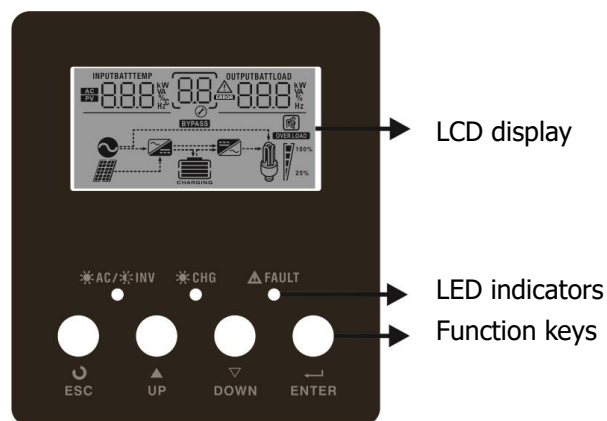
LED Indicator

LED Indicator			Messages
☀AC / ☀INV	Green	Solid On	Output is powered by utility in Line mode.
		Flashing	Output is powered by battery or PV in battery mode.
☀CHG	Green	Solid On	Battery is fully charged.
		Flashing	Battery is charging.
⚠FAULT	Red	Solid On	Fault occurs in the inverter.

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	Flashing	Warning condition occurs in the inverter.

Function Keys

Function Key	Description
ESC	To exit setting mode
UP	To go to previous selection
DOWN	To go to next selection
ENTER	To confirm the selection in setting mode or enter setting mode

LCD Display Icons
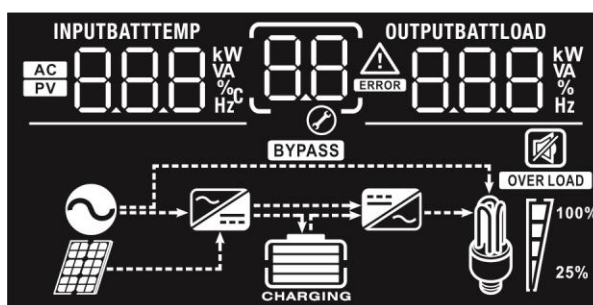
Icon	Function description
Input Source Information	
AC	Indicates the AC input.
PV	Indicates the PV input
INPUTBATT ⬛⬛⬛ kW VA %c Hz	Indicate input voltage, input frequency, PV voltage, battery voltage and charger current.
Configuration Program and Fault Information	
88 ⊘	Indicates the setting programs.
88 ⚠ ERROR	Indicates the warning and fault codes. Warning: 88⚠ flashing with warning code. Fault: 88 ERROR lighting with fault code
Output Information	
OUTPUTBATTLOAD ⬛⬛⬛ kW VA % Hz	Indicate output voltage, output frequency, load percent, load in VA, load in Watt and discharging current.
Battery Information	

	Indicates battery level by 0-24%, 25-49%, 50-74% and 75-100% in battery mode and charging status in line mode.

In AC mode, it will present battery charging status.

Status	Battery voltage	LCD Display
Constant Current mode / Constant Voltage mode	<2V/cell	4 bars will flash in turns.
	2 ~ 2.083V/cell	Bottom bar will be on and the other three bars will flash in turns.
	2.083 ~ 2.167V/cell	Bottom two bars will be on and the other two bars will flash in turns.
	> 2.167 V/cell	Bottom three bars will be on and the top bar will flash.
Floating mode. Batteries are fully charged.		4 bars will be on.

In battery mode, it will present battery capacity.

Load Percentage	Battery Voltage	LCD Display
Load >50%	< 1.717V/cell	
	1.717V/cell ~ 1.8V/cell	
	1.8 ~ 1.883V/cell	
	> 1.883 V/cell	
50%> Load > 20%	< 1.817V/cell	
	1.817V/cell ~ 1.9V/cell	
	1.9 ~ 1.983V/cell	
	> 1.983	
Load < 20%	< 1.867V/cell	
	1.867V/cell ~ 1.95V/cell	
	1.95 ~ 2.033V/cell	
	> 2.033	

Load Information

	Indicates overload.
OVER LOAD	
	Indicates the load level by 0-24%, 25-49%, 50-74% and 75-100%.
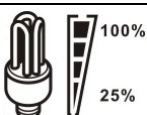
12

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	0%~24%	25%~49%	50%~74%	75%~100%

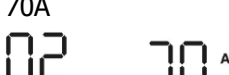| Mode Operation Information	
	Indicates unit connects to the mains.
	Indicates unit connects to the PV panel.
BYPASS	Indicates load is supplied by utility power.
	Indicates the utility charger circuit is working.
	Indicates the DC/AC inverter circuit is working.
Mute Operation	
	Indicates unit alarm is disabled.
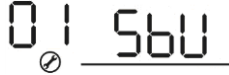
LCD Setting
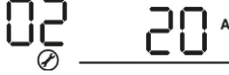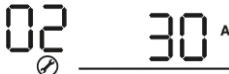
After pressing and holding ENTER button for 3 seconds, the unit will enter setting mode. Press "UP" or "DOWN" button to select setting programs. And then, press "ENTER" button to confirm the selection or ESC button to exit.

Setting Programs:

Program	Description	Selectable option	
00	Exit setting mode	Escape 00 ESC	
01	Output source priority: To configure load power source priority	Solar first 01 SOL	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power the loads at the same time. Utility provides power to the loads only when any one condition happens: - Solar energy is not available - Battery voltage drops to either low-level warning voltage or the setting point in program 12.
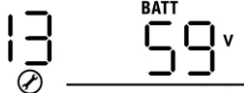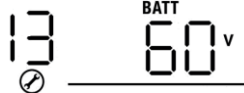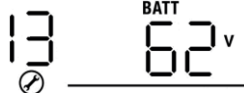
		Utility first (default) 01 Uti	Utility will provide power to the loads as first priority. Solar and battery energy will provide power to the loads only when utility power is not available.
		SBU priority 01 SbU	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power to the loads at the same time. Utility provides power to the loads only when battery voltage drops to either low-level warning voltage or the setting point in program 12.

02	Maximum charging current: To configure total charging current for solar and utility chargers. (Max. charging current = utility charging current + solar charging current)	**Available options in 2-3KVA 48V model:** 10A `02  10 A` | 20A `02  20 A` 30A `02  30 A` | 40A `02  40 A` 50A `02  50 A` | 60A (default) `02  60 A` 70A `02  70 A` | 80A `02  80 A` **Available options in 5K model** 10A `02  10 A` | 20A `02  20 A` 30A `02  30 A` | 40A `02  40 A` 50A `02  50 A` | 60A (default) `02  60 A` 70A `02  70 A` | 80A `02  80 A` 90A `02  90 A` | 100A `02  100 A`

14
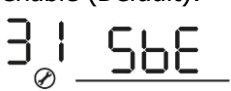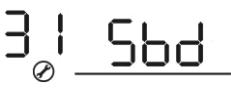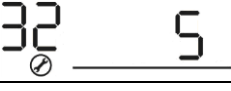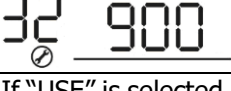
		110A `02 110 A`	**120A** `02 120 A`
		130A `02 130 A`	**140A** `02 140 A`
03	AC input voltage range	**Appliances (default)** `03 APL`	If selected, acceptable AC input voltage range will be within 90-280VAC.
		UPS `03 UPS`	If selected, acceptable AC input voltage range will be within 170-280VAC.
04	Power saving mode enable/disable	**Saving mode disable (default)** `04 SdS`	If disabled, no matter connected load is low or high, the on/off status of inverter output will not be effected.
		Saving mode enable `04 SEN`	If enabled, the output of inverter will be off when connected load is pretty low or not detected.
05	Battery type	**AGM (default)** `05 AGn`	**Flooded** `05 FLd`
		User-Defined `05 USE`	If "User-Defined" is selected, battery charge voltage and low DC cut-off voltage can be set up in program 26, 27 and 29.
06	Auto restart when overload occurs	**Restart disable (default)** `06 Lrd`	**Restart enable** `06 LrE`
07	Auto restart when over temperature occurs	**Restart disable (default)** `07 trd`	**Restart enable** `07 trE`
09	Output frequency	**50Hz (default)** `09 50 Hz`	**60Hz** `09 60 Hz`

11	Maximum utility charging current	**Available options in 3KVA 48V and 2-3KVA 48V Plus models:**	
		10A `11 10A`	**15A(default):** `11 15A`
		Available options in 5KVA models:	

		2A	10A
		11 2A	11 10A
		20A	30A (default)
		11 20A	11 30A
		40A	50A
		11 40A	11 50A
		60A	
		11 60A	

		Available options in 48V models:	
12	Setting voltage point back to utility source when selecting "SBU priority" or "Solar first" in program 01.	44V	45V
		12 44v	12 45v
		46V (default)	47V
		12 46v	12 47v
		48V	49V
		12 48v	12 49v
		50V	51V
		12 50v	12 51v
12	Setting voltage point back to utility source when selecting "SBU priority" or "Solar first" in program 01.	Below options only available for the model with 64VDC maximum charging voltage	
		52V	53V
		12 52v	12 53v
		54V	55V
		12 54v	12 55v
12	Setting voltage point back to utility source when selecting "SBU priority" or "Solar first" in program 01.	56V	57V
		12 56v	12 57v
13	Setting voltage point back	Available options in 48V models:	

	to battery mode when selecting "SBU priority" or "Solar first" in program 01.	Battery fully charged **13** **FUL** 🚫	48V **13** **48.0**v 🚫
		49V **13** **49.0**v 🚫	50V **13** **50.0**v 🚫
		51V **13** **51.0**v 🚫	52V **13** **52.0**v 🚫
		53V **13** **53.0**v 🚫	54V (default) **13** **54.0**v 🚫
		55V **13** **55.0**v 🚫	56V **13** **56.0**v 🚫
		57V **13** **57.0**v 🚫	58V **13** **58.0**v 🚫
		Below options only available for the model with 64VDC maximum charging voltage	
		59V **13** **59**v 🚫	60V **13** **60**v 🚫
		61V **13** **61**v 🚫	62V **13** **62**v 🚫
		63V **13** **63**v 🚫	64V **13** **64**v 🚫
16	Charger source priority: To configure charger source priority	If this inverter/charger is working in Line, Standby or Fault mode, charger source can be programmed as below:	
		Solar first **16** **CSO** 🚫	Solar energy will charge battery as first priority. Utility will charge battery only when solar energy is not available.

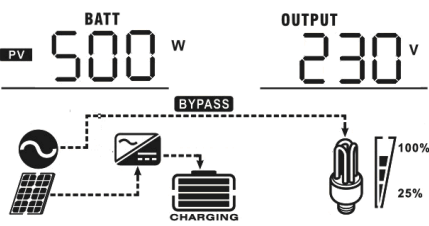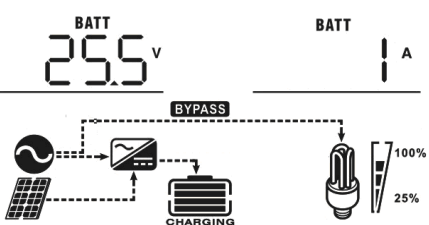|		Utility first (default for 3K) `16 CUt`	Utility will charge battery as first priority. Solar energy will charge battery only when utility power is not available.
		Solar and Utility (default for 5K) `16 SNU`	Solar energy and utility will charge battery at the same time.
		Only Solar `16 OSO`	Solar energy will be the only charger source no matter utility is available or not.
		If this inverter/charger is working in Battery mode or Power saving mode, only solar energy can charge battery. Solar energy will charge battery if it's available and sufficient.	
18	Alarm control	Alarm on (default) `18 bON`	Alarm off `18 bOF`
19	Auto return to default display screen	Return to default display screen (default) `19 ESP`	If selected, no matter how users switch display screen, it will automatically return to default display screen (Input voltage /output voltage) after no button is pressed for 1 minute.
		Stay at latest screen `19 tEP`	If selected, the display screen will stay at latest screen user finally switches.
20	Backlight control	Backlight on (default) `20 LON`	Backlight off `20 LOF`
22	Beeps while primary source is interrupted	Alarm on (default) `22 AON`	Alarm off `22 AOF`
23	Overload bypass: When enabled, the unit will transfer to line mode if overload occurs in battery mode.	Bypass disable (default) `23 byd`	Bypass enable `23 byE`
25	Record Fault code	Record enable `25 FEN`	Record disable (default) `25 FdS`
26	Bulk charging voltage (C.V voltage)	48V model default setting: 56.4V `CU 26 56.4v BATT`	

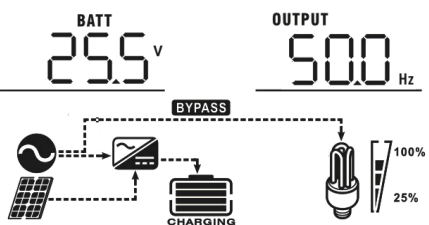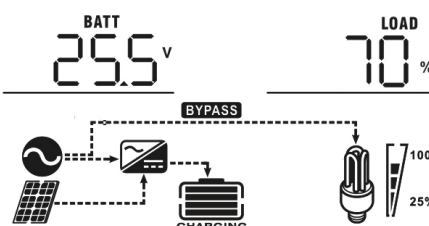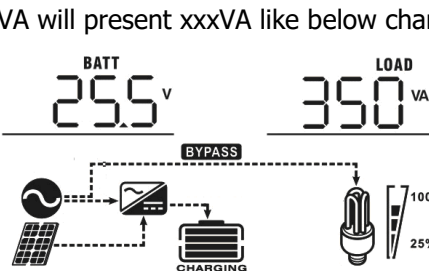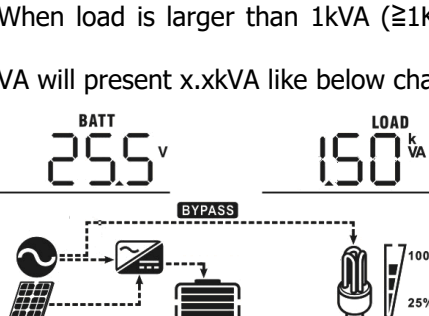|		
		If self-defined is selected in program 5, this program can be set up. Setting range is from 48.0V to 58.4V for 48V model. For the model with 64V maximum charging voltage, the setting range is from 48.0V to 64.0V. Increment of each click is 0.1V.
27	Floating charging voltage	48V model default setting: 54.0V FL∪ 27 54.0ᴠ BATT If self-defined is selected in program 5, this program can be set up. Setting range is from 48.0V to 58.4V for 48V model. For the model with 64V maximum charging voltage, the setting range is from 48.0V to 64.0V. Increment of each click is 0.1V.
29	Low DC cut-off voltage	48V model default setting: 42.0V CO∪ 29 42.0ᴠ BATT If self-defined is selected in program 5, this program can be set up. Setting range is from 40.0V to 48.0V for 48V model. For the model with 64V maximum charging voltage, the setting range is from 40.0V to 54.0V. Increment of each click is 0.1V. Low DC cut-off voltage will be fixed to setting value no matter what percentage of load is connected.

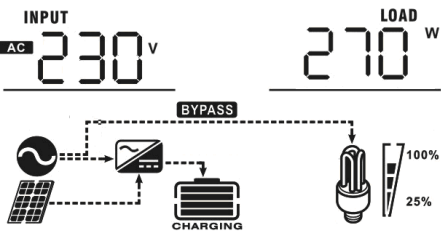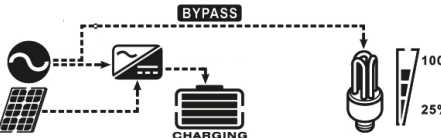|			
31	Solar power balance: When enabled, solar input power will be automatically adjusted according to connected load power. (only available in 5kVA model)	Solar power balance enable (Default): 31 SbE	If selected, solar input power will be automatically adjusted according to the following formula: Max. input solar power = Max. battery charging power + Connected load power.
		Solar power balance disable: 31 Sbd	If selected, the solar input power will be the same to max. battery charging power no matter how much loads are connected. The max. battery charging power will be based on the setting current in program 02. (Max. solar power = Max. battery charging power)
32	Bulk charging time (C.V stage) (Only available for 5KVA model)	Automatically (Default): 32 AUt	If selected, inverter will judge this charging time automatically.
		5 min 32 5	The setting range is from 5 min to 900 min. Increment of each click is 5 min.
		900 min 32 900	
		If "USE" is selected in program 05, this program can be set up.	
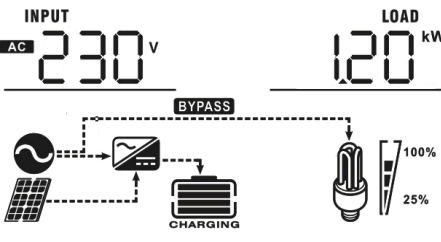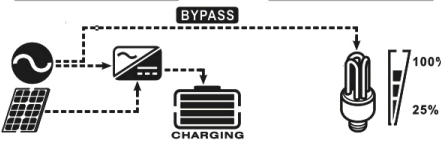
33	Battery equalization	Battery equalization $33\ EEn$	Battery equalization disable (default) $33\ EdS$
		If "Flooded" or "User-Defined" is selected in program 05, this program can be set up.	
34	Battery equalization voltage	4KVA/5KVA default setting: 58.4V. Setting range is from 48V ~ 58.4V. Increment of each click is 0.1V. $EU\ 34\ \overset{BATT}{58.4}v$	
		For 4KVA/5KVA with 64V maximum charging voltage, default setting is 64V. Setting range is from 48V ~ 64V. Increment of each click is 0.1V. $EU\ 34\ \overset{BATT}{64.0}v$	
35	Battery equalized time	60min (default) $35\ 60$	Setting range is from 5min to 900min. Increment of each click is 5min.
36	Battery equalized timeout	120min (default) $36\ 120$	Setting range is from 5min to 900 min. Increment of each click is 5 min.
37	Equalization interval	30days (default) $37\ 30d$	Setting range is from 0 to 90 days. Increment of each click is 1 day
38	Allow neutral and grounding of AC output is connected together: When enabled, inverter can deliver signal to trigger grounding box to short neutral and grounding	Disable: Neutral and grounding of AC output is disconnected. (Default) $nEC\ 38\ diS$	
		Enable: Neutral and grounding of AC output is connected. $nEC\ 38\ EnA$	
		This function is only available when the inverter is working with external grounding box. Only when the inverter is working in battery mode, it will trigger grounding box to connect neutral and grounding of AC output.	
39	Equalization activated immediately	Enable $39\ AEn$	Disable (default) $39\ AdS$
		If equalization function is enabled in program 33, this program can be set up. If "Enable" is selected in this program, it's to activate battery equalization immediately and LCD main page will shows "$E9$". If "Disable" is selected, it will cancel equalization function until next activated equalization time arrives based on program 37 setting. At this time, "$E9$" will not be shown in LCD main page.	

Display Setting
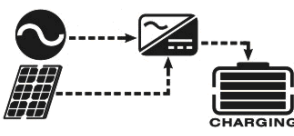
The LCD display information will be switched in turns by pressing "UP" or "DOWN" key. The selectable information is switched as below order: input voltage, input frequency, PV voltage, MPPT charging current, MPPT charging power, battery voltage, output voltage, output frequency, load percentage, load in VA, load in Watt, DC discharging current, main CPU Version and second CPU Version.
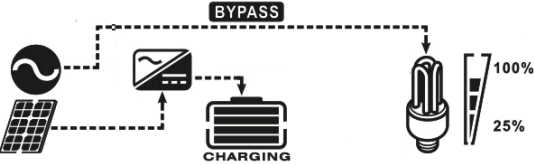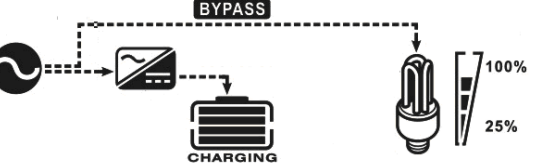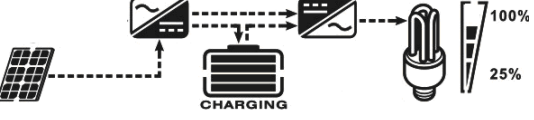
Selectable information	LCD display
Input voltage/Output voltage (Default Display Screen)	Input Voltage=230V, output voltage=230V
Input frequency	Input frequency=50Hz
PV voltage	PV voltage=60V
MPPT Charging current	Current ≧10A Current < 10A

MPPT Charging power	MPPT charging power=500W
Battery voltage/ DC discharging current	Battery voltage=25.5V, discharging current=1A
Output frequency	Output frequency=50Hz
Load percentage	Load percent=70%
Load in VA	When connected load is lower than 1kVA, load in VA will present xxxVA like below chart.When load is larger than 1kVA (≧1KVA), load in VA will present x.xkVA like below chart.

22

Load in Watt	When load is lower than 1kW, load in W will present xxxW like below chart. INPUT AC 230 V — LOAD 270 W When load is larger than 1kW (≧1KW), load in W will present x.xkW like below chart. INPUT AC 230 V — LOAD 1.20 kW	
Main CPU version checking	Main CPU version 00014.04 U1 14 04	
Secondary CPU version checking	Secondary CPU version 00003.03 U2 03 03	

Operating Mode Description

Operation mode	Description	LCD display
Standby mode / Power saving mode **Note:** *Standby mode: The inverter is not turned on yet but at this time, the inverter can charge battery without AC output. *Power saving mode: If enabled, the output of inverter will be off when connected load is pretty low or not detected.	No output is supplied by the unit but it still can charge batteries.	Charging by utility and PV energy. Charging by utility. Charging by PV energy.

		No charging.
Fault mode Note: *Fault mode: Errors are caused by inside circuit error or external reasons such as over temperature, output short circuited and so on.	PV energy and utility can charge batteries.	Charging by utility and PV energy.
		Charging by utility. (Only available in 1K/2K/3K model)
		Charging by PV energy.
		No charging.
Line Mode	The unit will provide output power from the mains. It will also charge the battery at line mode.	Charging by PV energy
		Charging by utility.
Battery Mode	The unit will provide output power from battery and PV power.	Power from battery and PV energy.
		Power from battery only.

24

Fault Reference Code

Fault Code	Fault Event	Icon on
01	Fan is locked when inverter is off.	01 ERROR
02	Over temperature	02 ERROR
03	Battery voltage is too high	03 ERROR
04	Battery voltage is too low	04 ERROR
05	Output short circuited or over temperature is detected by internal converter components.	05 ERROR
06	Output voltage is abnormal. (For 3K model) Output voltage is too high. (For 5K model)	06 ERROR
07	Overload time out	07 ERROR
08	Bus voltage is too high	08 ERROR
09	Bus soft start failed	09 ERROR
11	Main relay failed	11 ERROR
51	Over current or surge	51 ERROR
52	Bus voltage is too low	52 ERROR
53	Inverter soft start failed	53 ERROR
55	Over DC voltage in AC output	55 ERROR
56	Battery connection is open	56 ERROR
57	Current sensor failed	57 ERROR
58	Output voltage is too low	58 ERROR

NOTE: Fault codes 51, 52, 53, 55, 56, 57 and 58 are only available in 5K model.

Warning Indicator

Warning Code	Warning Event	Audible Alarm	Icon flashing
01	Fan is locked when inverter is on.	Beep three times every second	01 ⚠
03	Battery is over-charged	Beep once every second	03 ⚠

04	Low battery	Beep once every second	
07	Overload	Beep once every 0.5 second	
10	Output power derating	Beep twice every 3 seconds	
12	Solar charger stops due to low battery.		
13	Solar charger stops due to high PV voltage.		
14	Solar charger stops due to overload.		
E9	Battery equalization		

BATTERY EQUALIZATION

Equalization function is added into charge controller. It reverses the buildup of negative chemical effects like stratification, a condition where acid concentration is greater at the bottom of the battery than at the top. Equalization also helps to remove sulfate crystals that might have built up on the plates. If left unchecked, this condition, called sulfation, will reduce the overall capacity of the battery.   Therefore, it's recommended to equalize battery periodically.

● **How to Apply Equalization Function**

You must enable battery equalization function in monitoring LCD setting program 33 first. Then, you may apply this function in device by either one of following methods:

1. Setting equalization interval in program 37.

2. Active equalization immediately in program 39.

● **When to Equalize**

In float stage, when the setting equalization interval (battery equalization cycle) is arrived, or equalization is active immediately, the controller will start to enter Equalize stage.
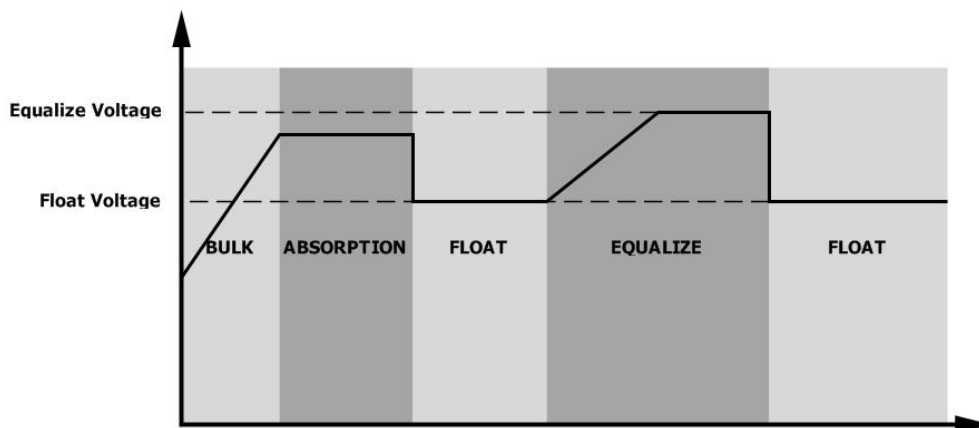
● **Equalize charging time and timeout**

In Equalize stage, the controller will supply power to charge battery as much as possible until battery voltage raises to battery equalization voltage. Then, constant-voltage regulation is applied to maintain battery voltage at the battery equalization voltage. The battery will remain in the Equalize stage until setting battery equalized time is arrived.
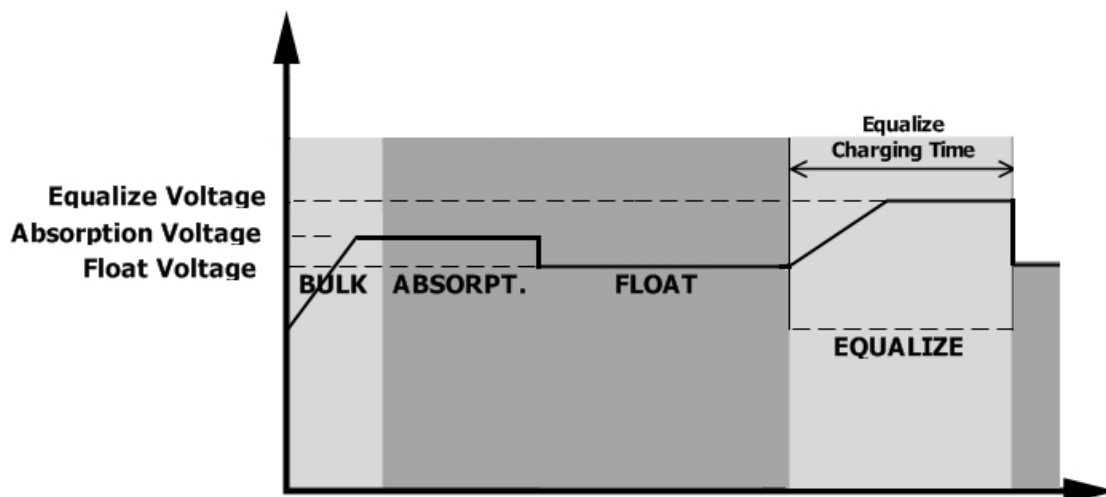
However, in Equalize stage, when battery equalized time is expired and battery voltage doesn't rise to battery equalization voltage point, the charge controller will extend the battery equalized time until battery voltage achieves battery equalization voltage. If battery voltage is still lower than battery equalization voltage when battery equalized timeout setting is over, the charge controller will stop equalization and return to float stage.
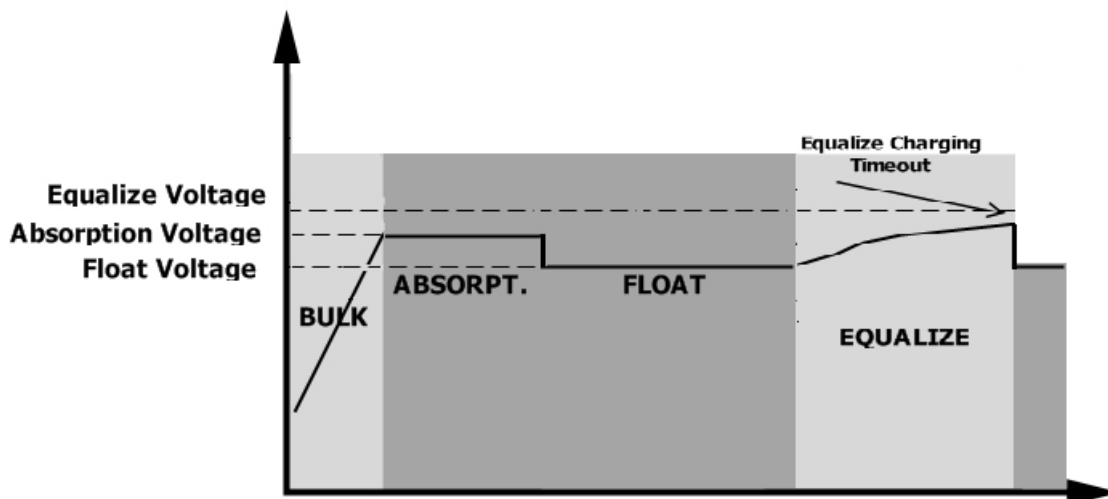
SPECIFICATIONS

Table 1 Line Mode Specifications

INVERTER MODEL	5KVA-48V
Input Voltage Waveform	Sinusoidal (utility or generator)
Nominal Input Voltage	230Vac
Low Loss Voltage	170Vac±7V (UPS) 90Vac±7V (Appliances)
Low Loss Return Voltage	180Vac±7V (UPS); 100Vac±7V (Appliances)
High Loss Voltage	280Vac±7V
High Loss Return Voltage	270Vac±7V
Max AC Input Voltage	300Vac
Nominal Input Frequency	50Hz / 60Hz (Auto detection)
Low Loss Frequency	40±1Hz
Low Loss Return Frequency	42±1Hz
High Loss Frequency	65±1Hz
High Loss Return Frequency	63±1Hz
Output Short Circuit Protection	Line mode: Circuit Breaker Battery mode: Electronic Circuits
Efficiency (Line Mode)	>95% (Rated R load, battery full charged)
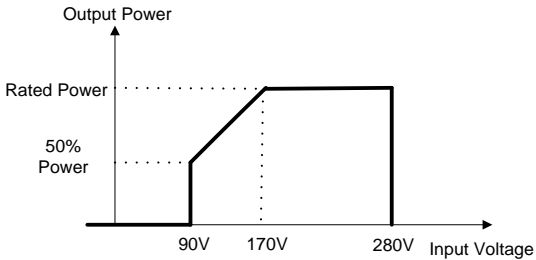
Transfer Time	10ms typical (UPS); 20ms typical (Appliances)
Output power derating: When AC input voltage drops to 95V or 170V depending on models, the output power will be derated.	

Table 2 Inverter Mode Specifications

INVERTER MODEL	5KVA-48V
Rated Output Power	5KVA/5KW
Output Voltage Waveform	Pure Sine Wave
Output Voltage Regulation	230Vac±5%
Output Frequency	60Hz or 50Hz
Peak Efficiency	90%
Overload Protection	5s@≥150% load; 10s@110%~150% load
Surge Capacity	2* rated power for 5 seconds
Nominal DC Input Voltage	48Vdc
Cold Start Voltage	46.0Vdc
Low DC Warning Voltage @ load < 20% @ 20% ≤ load < 50% @ load ≥ 50%	44.0Vdc 42.8Vdc 40.4Vdc
Low DC Warning Return Voltage @ load < 20% @ 20% ≤ load < 50% @ load ≥ 50%	46.0Vdc 44.8Vdc 42.4Vdc
Low DC Cut-off Voltage @ load < 20% @ 20% ≤ load < 50% @ load ≥ 50%	42.0Vdc 40.8Vdc 38.4Vdc
High DC Recovery Voltage	58Vdc or 62Vdc

High DC Cut-off Voltage	60Vdc or 66Vdc
No Load Power Consumption	<50W
Saving Mode Power Consumption	<15W

Table 3 Charge Mode Specifications

Utility Charging Mode		
INVERTER MODEL		5KVA-48V
Charging Current (UPS) @ Nominal Input Voltage		2/10A/ 20/30A/ 40/50/60A
Bulk Charging Voltage	Flooded Battery	58.4
	AGM / Gel Battery	56.4
Floating Charging Voltage		64Vdc
Overcharge Protection		66Vdc
Charging Algorithm		3-Step
Charging Curve		

Solar Charging Mode	
INVERTER MODEL	**5KVA**
Rated Power	5000W
Efficiency	98.0% max.
Max. PV Array Open Circuit Voltage	145Vdc
PV Array MPPT Voltage Range	60~115Vdc
Min battery voltage for PV charge	34Vdc
Standby Power Consumption	2W
Battery Voltage Accuracy	+/-0.3%
PV Voltage Accuracy	+/-2V
Charging Algorithm	3-Step
Joint Utility and Solar Charging	
Max Charging Current	140Amp
Default Charging Current	60Amp

Table 4 General Specifications

INVERTER MODEL	**5KVA**
Safety Certification	CE
Operating Temperature Range	0°C to 55°C
Storage temperature	-15°C~ 60°C
Humidity	5% to 95% Relative Humidity (Non-condensing)
Dimension (D*W*H), mm	120 x 295 x 468
Net Weight, kg	11

TROUBLE SHOOTING

Problem	LCD/LED/Buzzer	Explanation / Possible cause	What to do
Unit shuts down automatically during startup process.	LCD/LEDs and buzzer will be active for 3 seconds and then complete off.	The battery voltage is too low (<1.91V/Cell)	1. Re-charge battery. 2. Replace battery.
No response after power on.	No indication.	1. The battery voltage is far too low. (<1.4V/Cell) 2. Battery polarity is connected reversed.	1. Check if batteries and the wiring are connected well. 2. Re-charge battery. 3. Replace battery.
Mains exist but the unit works in battery mode.	Input voltage is displayed as 0 on the LCD and green LED is flashing.	Input protector is tripped	Check if AC breaker is tripped and AC wiring is connected well.
	Green LED is flashing.	Insufficient quality of AC power. (Shore or Generator)	1. Check if AC wires are too thin and/or too long. 2. Check if generator (if applied) is working well or if input voltage range setting is correct. (UPS→Appliance)
	Green LED is flashing.	Set "Solar First" as the priority of output source.	Change output source priority to Utility first.
When the unit is turned on, internal relay is switched on and off repeatedly.	LCD display and LEDs are flashing	Battery is disconnected.	Check if battery wires are connected well.
Buzzer beeps continuously and red LED is on.	Fault code 07	Overload error. The inverter is overload 110% and time is up.	Reduce the connected load by switching off some equipment.
	Fault code 05	Output short circuited.	Check if wiring is connected well and remove abnormal load.
		Temperature of internal converter component is over 120°C. (Only available for 3KVA models.)	Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.
	Fault code 02	Internal temperature of inverter component is over 100°C.	
	Fault code 03	Battery is over-charged.	Return to repair center.
		The battery voltage is too high.	Check if spec and quantity of batteries are meet requirements.
	Fault code 01	Fan fault	Replace the fan.
	Fault code 06/58	Output abnormal (Inverter voltage below than 190Vac or is higher than 260Vac)	1. Reduce the connected load. 2. Return to repair center
	Fault code 08/09/53/57	Internal components failed.	Return to repair center.
	Fault code 51	Over current or surge.	Restart the unit, if the error happens again, please return to repair center.
	Fault code 52	Bus voltage is too low.	
	Fault code 55	Output voltage is unbalanced.	
	Fault code 56	Battery is not connected well or fuse is burnt.	If the battery is connected well, please return to repair center.